



EN ISO/IEC 17065  
S1-355

**BUREAU  
VERITAS**

# CERTIFICATE

awarded to

**NAVIRETECH Sp. z.o.o.**

**ul. B. Krzywoustego 4, 81-035, Gdynia, Poland  
ul. Na Ostrowiu 15/20, 80-873, Gdańsk, Poland**

*Bureau Veritas Latvia* certifies that the above mentioned Company has been satisfactorily evaluated for its compliance with the standard

**EN ISO 3834 – 2: 2006**

“Quality requirements for welding - Fusion welding of metallic materials - Part 2: Comprehensive quality requirements” and Bureau Veritas requirements for welding.

Certificate N°: **S1-355-20/099**

Contract N°: **10195637**

Original approval date: **29/09/2017**

*On conditions to satisfy continuously to quality requirements and submitted to annual re-evaluation by BV Auditors qualified for this.*

*To check the validity date of this certificate, please call +371 67323246.*

*Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting the organisation*

*Annex to certificate on 1 (one) page is integral part of this certificate.*

Certificate issued on: **20/01/2022**

Version: **2**

This certificate is valid until: **28/09/2023**

Made at: **Bureau Veritas Latvia,  
Duntes street 17a, Riga, LV-1005, Latvia**

**Member of the Board**



**Iveta Lazdiņa**



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### ANNEX TO CERTIFICATE N° S1-355-20/099

Type of products: **Welded constructions of vessels, hulls, ship sections**

Product Standards: **Customer specifications**

Parent Materials groups (according CEN ISO/TR 15608):

**Carbon steel up to S355 (group 1.1; 1.2)**

**Aluminium EN AW 6060 (group 23.1)**

Welding and allied processes (according to ISO 4063):

**111 (Manual metal arc welding)**

**121 (Submerged arc welding with solid wire electrode)**

**131 (MIG welding with solid wire electrode)**

**136 (MAG welding with flux cored electrode)**

**141 (TIG welding)**

Responsible welding co-ordinator:

**Piotr Kordowski, born 28/06/1973 (IWI, EWE, IWE)**

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

|   |  |
|---|--|
| Welders:  | EN ISO 9606-1; EN ISO 9606-2; EN ISO 14732   |
| Welding coordination personnel:   | EN ISO 14731   |
| Non-destructive testing personnel:  | EN ISO 9712  |
| Welding procedure specifications:   | EN ISO 15609-1   |
| Qualification of welding procedures:  | EN ISO 15607; EN ISO 15614-1 ; EN ISO 15614-2  |
| Post weld heat treatment (sub-contracted):  | n/a  |
| Inspection and testing during welding:  | EN ISO 13916; EN ISO 1011-1, -2, -3  |
| Inspection and testing after welding (sub-contracted):                                      | EN ISO 17635; EN ISO 17636; EN ISO 17637;<br>EN ISO 17638; EN ISO 3452; EN ISO 17640 |
| Calibration and validation of measuring, inspection and testing equipment (sub-contracted): | EN ISO 17662   |

On: **29/09/2023**

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